



DOZER RAKE INSTALLATION

1. Place the machine in a level spot with the blade level and square to the ground or shop floor.
2. Raise the blade high enough so that the bottom of the cutting edge is the same height as the bottom of the horizontal frame on the rake.
3. Place the rake against the blade (with the back of the rake to the front of the blade) as close as possible. Make sure that the rake is centered from left to right and level with the blade.
4. Place two mounting brackets on each side of uprights. Adjust mounting brackets to fit on top of blade for most contact with blade, trim brackets or blade lip for better fit.
5. Hold rake uprights off of top front of blade approximately 1/4" to 1/2" to prevent binding of rake.
6. Tack the brackets and weld them in place with 7018 welding rods. The weld size should be a minimum of 1/2".

