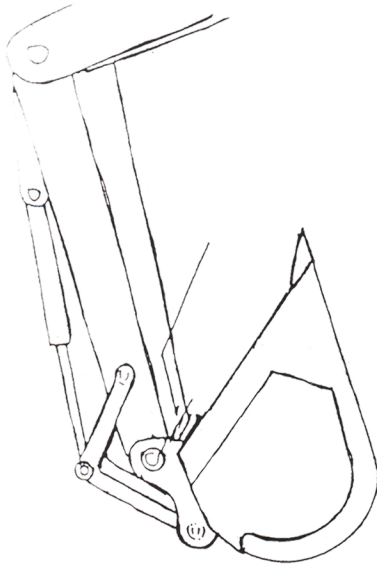




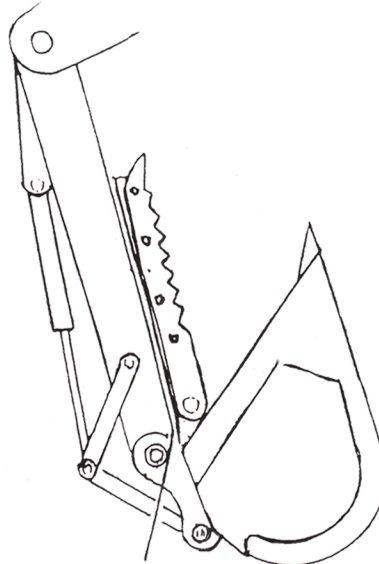
MANUAL THUMB INSTALLATION

STEP #1



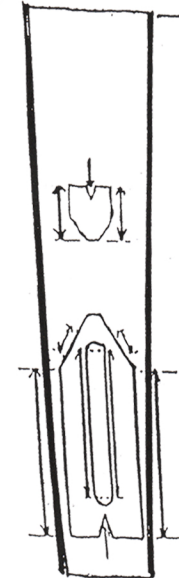
Curl bucket all the way in; mark stick 1" above bucket ears

STEP #2



With the thumb in the stored position, set the bottom of the baseplate on mark 1" above bucket ears. Tack weld in place. Be sure baseplate is square with stick.

STEP #3



Weld as shown between arrows; we advise the use of 7018 electrodes.

- Weld solid
- Do **NOT** skip weld.
- Avoid welding across the stick
- Do **NOT** weld down hill

Please Note: HS model thumb does not have a pin off bracket